WE CLAIM:

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- A layered crystalline metallosilicate composite wherein layers are contiguous, compositionally heterogeneous and of a single zeolitic isotype and comprise:
- (a) a catalytically active core comprising a zeolitic aluminosilicate selected from the group consisting of MFI, MEL, MTW and TON having a SiO₂:Al₂O₃ ratio below 45; and,
 - (b) a mantle comprising a crystalline metallosilicate which comprises a framework metal selected from one or more of the group consisting of boron, indium, gallium and iron.
 - 2. The composite of Claim 1 wherein the zeolitic aluminosilicate of (a) is an MFI isotype characterized by an empirical chemical composition on an anhydrous basis expressed by the formula:

$$0.9\pm0.2 \ X_{2/n}O:Al_2O_3:ySiO_2$$

- where X is a cation of valence n and y is between about 8 and 50.
 - 3. The composite of Claim 1 wherein the crystalline metallosilicate of (b) is characterized by an empirical chemical composition on an anhydrous basis expressed by the formula:

$$0.9{\scriptstyle \pm}0.2~X_{2/n}O:M_2O_y:zSiO_2$$

- where X is a cation of valence n, M is a metal of valence y selected from one or more of the group consisting of boron, indium, gallium and iron and z is between about 4 and 500.
 - 4. The composite of Claim 1 further having the substantial absence of framework phosphorus.
- 5. The composite of Claim 1 wherein the framework metal of (b) consists essentially of boron and the metallosilicate consists essentially of boralite.

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6. The composite of Claim 5 wherein the crystalline metallosilicate of (b) is characterized by an empirical chemical composition on an anhydrous basis expressed by the formula:

 $0.9\pm0.2\ X_{2/n}O:B_2O_3:ySiO_2$

- 5 where X is a cation of valence n and y is between about 4 and 500.
 - 7. The composite of Claim 1 wherein the crystalline metallosilicate composite consists essentially of:
 - (a) a catalytically active core comprising a zeolitic aluminosilicate, and,
 - (b) a mantle comprising a crystalline boralite.
 - 8. The composite of Claim 1 further comprising an inorganic oxide binder.
 - 9. The composite of Claim 8 wherein the inorganic oxide is selected from one or more of silica, alumina and phosphorus oxide.
- 15 10. The composite of Claim 9 consisting essentially of a catalytically active core comprising a zeolitic aluminosilicate having a SiO₂:Al₂O₃ ratio between 25 and 40, a mantle comprising a crystalline boralite, and an aluminum phosphate binder.
 - 11. The composite of Claim 1 prepared by successive steps comprising:
 - (a) reacting an aqueous mixture containing reactive sources of silica and alumina and a templating agent at a temperature of from about 25° to 300°C for a period of time sufficient to effect crystallization, and separating solid aluminosilicate; and,
- 25 (b) reacting a mixture containing the solid aluminosilicate and reactive sources of silica and an oxide of one or more of the group consisting of boron, indium, gallium and iron and a templating agent at a temperature of from about 25° to 300°C for a period of time sufficient to effect crystallization, and separating crystals of the composite.

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- 12. A process for the conversion of a hydrocarbon feedstock comprising contacting the feedstock with a layered crystalline metallosilicate composite wherein layers are contiguous, compositionally heterogeneous and of a single zeolitic isotype and comprise:
- (a) a catalytically active core comprising a zeolitic aluminosilicate having a SiO₂:Al₂O₃ ratio less than about 40 and selected from the group consisting of MFI, MEL, MTW and TON zeolites, and,
- (b) a mantle comprising a crystalline metallosilicate which comprises a framework metal selected from one or more of the group consisting of boron, indium, gallium and iron;

in a conversion zone at hydrocarbon-conversion conditions to obtain an upgraded product.

- 13. The process of Claim 12 wherein the composite further comprises at least one non-framework metal selected from the group consisting of the metals of Groups IIA (IUPAC 13), IVA (IUPAC 14), VIB (IUPAC 6), VIIIB (IUPAC 7) and VIII (IUPAC 8-10).
- 14. A process for the disproportionation of a toluene-containing feedstock comprising contacting the feedstock with a layered crystalline metallosilicate composite wherein layers are contiguous, compositionally heterogeneous and of an MFI isotype and comprise:
- (a) a catalytically active core comprising a zeolitic aluminosilicate, having a SiO_2 :Al₂O₃ ratio less than about 45 and,
- (b) a mantle comprising a crystalline boralite;
 in a disproportionation zone at disproportionation conditions to obtain a paraxylene-rich product.
- 15. The process of Claim 14 wherein the disproportionation conditions comprise a temperature of from about 200° to 600°C, a pressure of from about 100 kPa to 6 MPa absolute, and a liquid hourly space velocity of from about 0.2 to 10 hr¹.
- 30 16. The process of Claim 15 wherein free hydrogen is present in a molar ratio to feedstock hydrocarbons of about 0.5 to 10.

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- 17. The process of Claim 14 wherein the composite consists essentially of a catalytically active core comprising a zeolitic aluminosilicate having a SiO₂:Al₂O₃ ratio between about 20-40, a mantle comprising a crystalline boralite, and an aluminum phosphate binder.
- 18. The process of Claim 14 wherein the product contains paraxylene in excess of its equilibrium concentration at disproportionation conditions.
 - 19. The process of Claim 14 further comprising deposition at precoking conditions of between about 5 and 40 mass-% carbon on the composite prior to its use for disproportionation of the feedstock.
- 10 20. The process of Claim 19 wherein the precoking conditions comprise a temperature at least about 90°C higher than utilized in the subsequent disproportionation.

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